

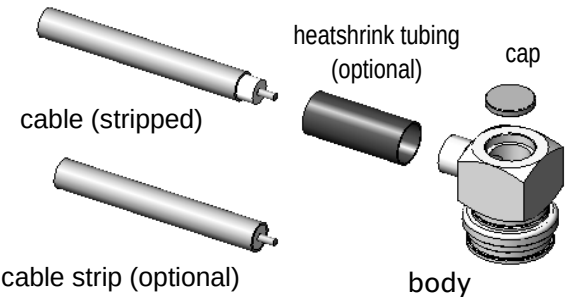
# Assembly Instruction

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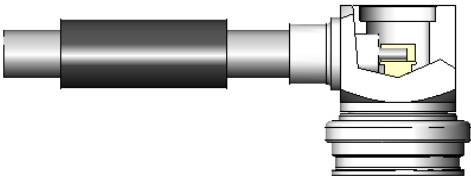
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|                                                   |                            |
|---------------------------------------------------|----------------------------|
| <b>Number:</b> M-186                              | <b>Date:</b> 19.07.05      |
| <b>Description:</b> Cable mount angle plug / jack | <b>Signature:</b> R.Schwär |
|                                                   | <b>Page:</b> 1 of 1        |

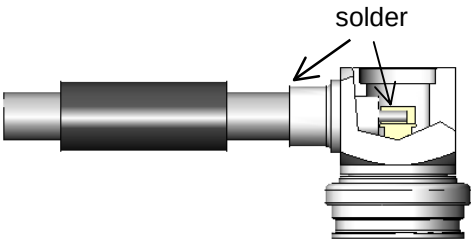
Using parts:



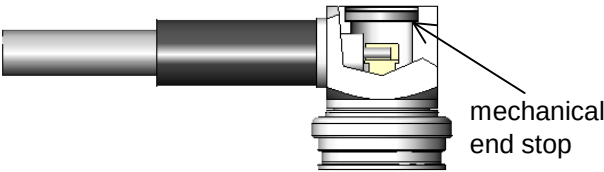
- 1.) Slide the heatshrink tubing (opt.) onto the cable.
- 2.) Push the cable in the body until final stop.



- 3.) Solder inner and outer contact.



- 4.) Press in the cap to mechanical end stop.



- 5.) Slide the optional heatshrink tubing over the crimp ferrule and heatshrink it in place.