

Assembly Instruction

IMS CONNECTOR SYSTEMS GmbH
Obere Hauptstrasse 30
D-79843 Löffingen
Postfach 1141
D-79840 Löffingen

Tel (+49) 7654 901-0
Fax (+49) 7654 901-199
Net: www.imscs.com
E-mail: sales@imscs.com

Number: M-186

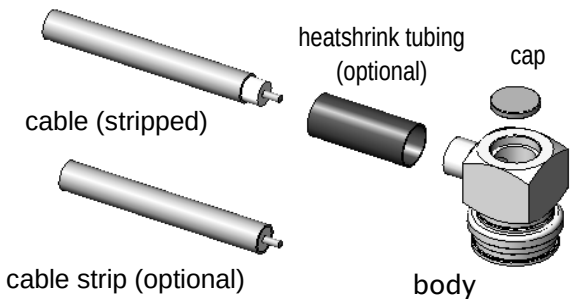
Date: 19.07.05

Description: Cable mount angle plug / jack

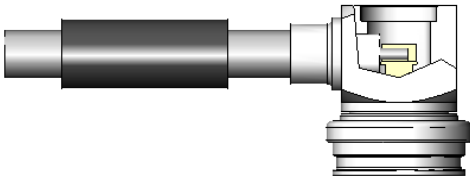
Signature: R.Schwär

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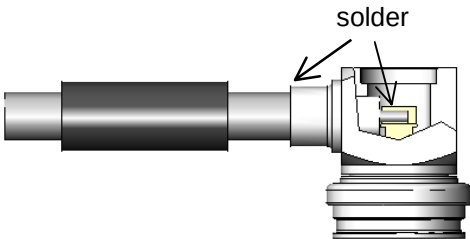
Using parts:



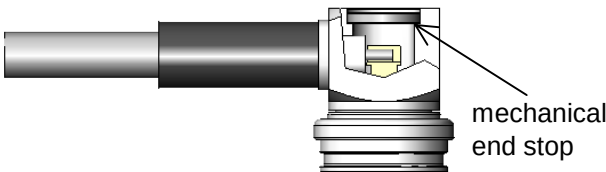
- 1.) Slide the heatshrink tubing (opt.) onto the cable.
- 2.) Push the cable in the body until final stop.



- 3.) Solder inner and outer contact.



- 4.) Press in the cap to mechanical end stop.



- 5.) Slide the optional heatshrink tubing over the crimp ferrule and heatshrink it in place.