

Assembly Instruction

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Number: M-221

Date: 22.08.2006

Description: Cable mount plug

Signature: U. Mayer

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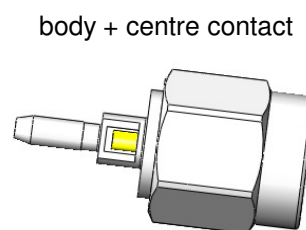
Using parts:



cable
stripping dimension
acc. to IMS
outline drawing

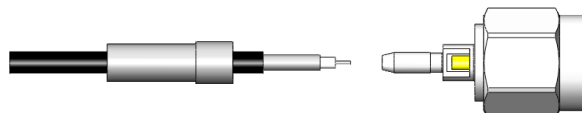


crimp ferrule



Exemplified with SMA connector

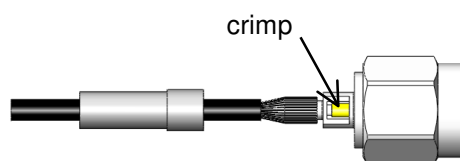
1.) Slide the crimp ferrule and the heatshrink tubing (opt.) onto the cable.



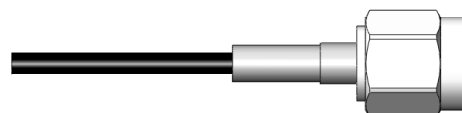
2.) Fan the braid and slide the cable into the body and centre contact.

3.) Crimp the centre contact.

Crimp tool: IMS P/N: AGK-2990

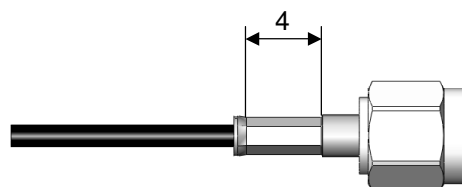


4.) Slide the crimp ferrule over the braid.



5.) Crimp the crimp ferrule.

Crimp hex: 2,67 mm
Crimp length: 4,0 mm



6.) Slide the optional heatshrink tubing over the crimp ferrule and heatshrink it in place.